

^{18}F -click labeling and preclinical evaluation of a new ^{18}F -folate for PET imaging

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Keywords: PET, fluorine-18, folic acid, folate receptor, click chemistry

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Organic Chemistry

¹H and ¹³C nuclear magnetic resonance experiments

¹H and ¹³C nuclear magnetic resonance spectra were recorded on either a Bruker 300 MHz or 400 MHz spectrometer. Chemical shifts (δ) to solvent are reported in parts per million (ppm) relative to tetramethylsilane and referenced; the following abbreviations are used in the experimental section for the description of ¹H-NMR spectra: singlet (s), doublet (d), triplet (t), multiplet (m), broad singlet (br). The chemical shifts of complex multiplets are given as the range of their occurrence.

Low-resolution mass spectra (LR-MS) and high-resolution mass spectra (HR-MS)

Low-resolution mass spectra (LR-MS) and high-resolution mass spectra (HR-MS) were recorded on either a Micromass Quattro micro API LC-ESI or a Finnigan MAT90-Spectrometer.

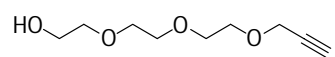
High-Pressure Liquid Chromatography

For analysis and purification via radio-HPLC, a 50 mM phosphate buffer at pH 7.4 was used (11.29 mmol/L NaH₂PO₄×H₂O and 38.71 mmol/L Na₂HPO₄×2H₂O). Analytical radio-HPLC was performed on an Agilent 1100 series HPLC system, equipped with a 100 μ L loop and a GabiStar radiodetector (Raytest). A reversed-phase column (Gemini C18, 5 μ m, 4.6 × 250 mm, Phenomenex[®]) was used at a flow rate of 1 mL/min with a method as follows: 0-5 min 15% **B** (isocratic), 5-50 min 15-50% **B** (gradient) with **A**=50 mM phosphate buffer and **B**=methanol).

For semipreparative purification, a semi-preparative radio-HPLC was used, equipped with a Smartline Pump 1000, Smartline Manager 5000, Smartline UV-detector 2500 (Knauer), GabiStar radiodetector (Raytest) and a 5 mL loop. A reversed-phase column (Gemini C18, 5 μ m, 10 × 250 mm, Phenomenex[®]) was used. The labeled synthon, [¹⁸F]fluoroethoxy)ethoxy)ethoxy)-1H-1,2,3-triazol-1-yl)-13-oxo-3,6,9-trioxa-12-azaheptadecan-17-oic acid ([¹⁸F]**11**) was purified, using a flow rate of 3.6 mL/min under isocratic conditions (30% **B**).

For the purification of the radiotracer ¹⁸F-OEG folate the following method was used at a flow of 5 mL/min: 0-5 min 100% **A** (isocratic), 5-25 min 0-55% **B** (gradient), 25-35 min 55% **B** (isocratic).

Determination of relative lipophilicity was performed on Dionex ICS-5000 system equipped with a photo diode detector (PDA) using a reversed-phase (Gemini 5 μ C18 250 × 4.6 mm, Phenomenex[®]) column and an isocratic solvent system as follows: 80% aqueous solution (pH 2 with *orthophosphoric acid*) and 20% acetonitrile.



^1H NMR (300 MHz, CDCl_3) δ 4.16 (d, 2H), 3.71-3.62 (m, 10H), 3.57 (m, 2H), 2.60 (br, 1H), 2.41 (t, 1H) ppm.

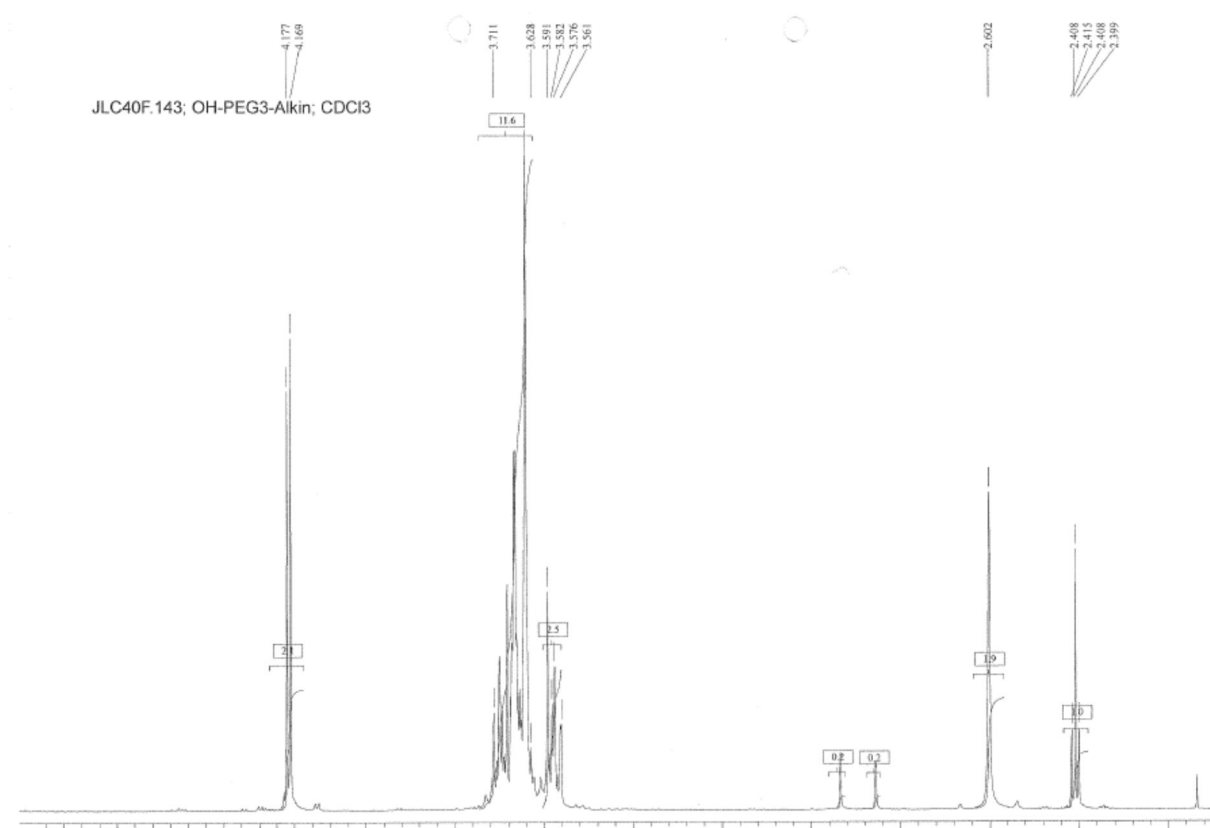
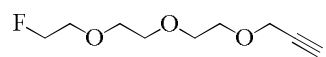


Figure 1. ^1H NMR; 300MHz, CDCl_3



^1H NMR (300 MHz, CDCl_3) δ 4.61 (t, 1H), 4.44 (t, 1H), 4.17 (d, 2H), 3.67-3.65 (m, 10H), 2.40 (t, 1H) ppm. LR-MS: $[\text{M}+\text{H}]^+ = 191.5$ (calc. for $\text{C}_9\text{H}_{15}\text{FO}_3$: 191.1).

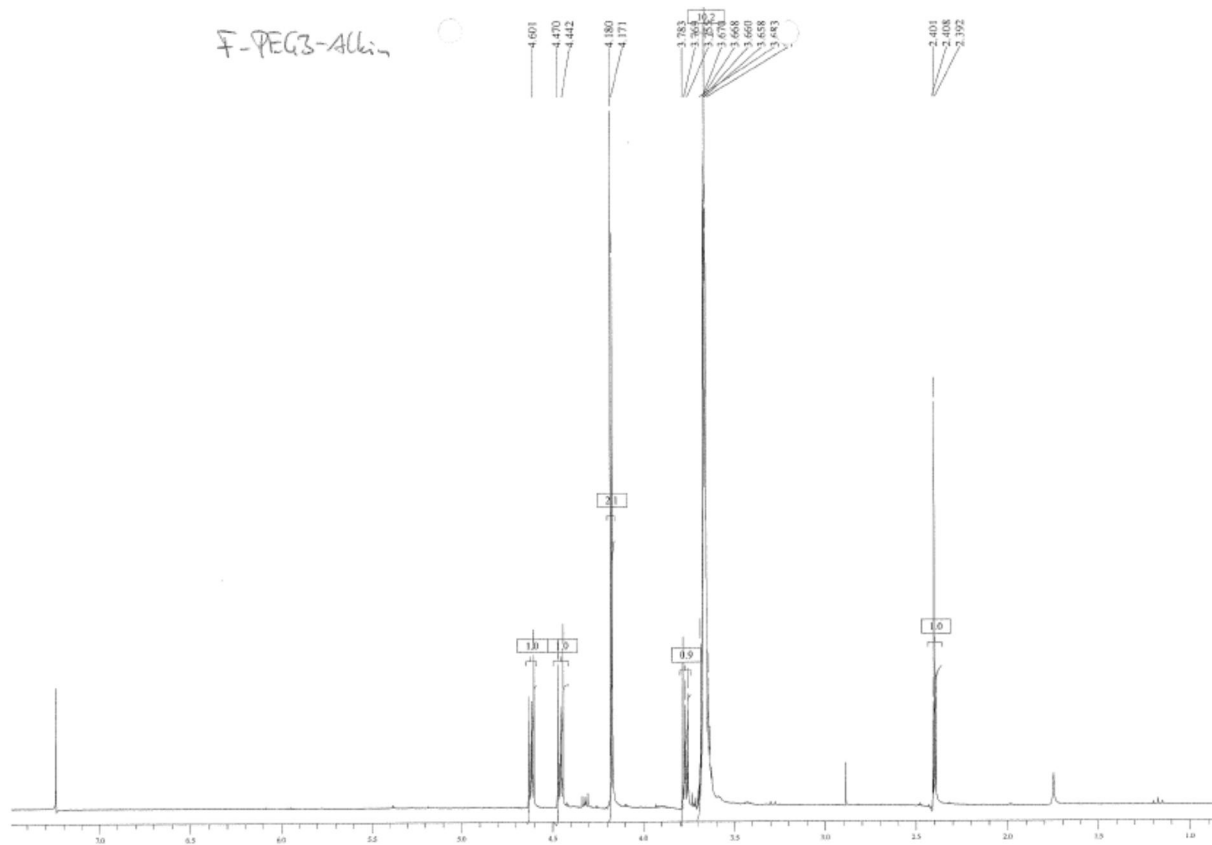
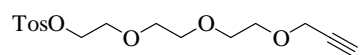


Figure 2. ^1H NMR; 300MHz, CDCl_3



^1H NMR (300 MHz, CDCl_3) δ 7.75 (d, 2H), 7.30 (d, 2H), 4.15-4.11 (m, 4H), 3.67-3.59 (m, 6H), 2.41 (s, 3H), 2.40 (t, 1H) ppm. ^{13}C NMR (75 MHz, CDCl_3) δ 132.96, 129.79, 127.96, 79.59, 74.54, 70.70, 70.53, 70.41, 69.21, 69.04, 68.65, 58.36, 21.61 ppm. LR-MS: $[\text{M}+\text{H}]^+ = 343.5$ (calc. for $\text{C}_{16}\text{H}_{22}\text{O}_6\text{S}$: 343.1).

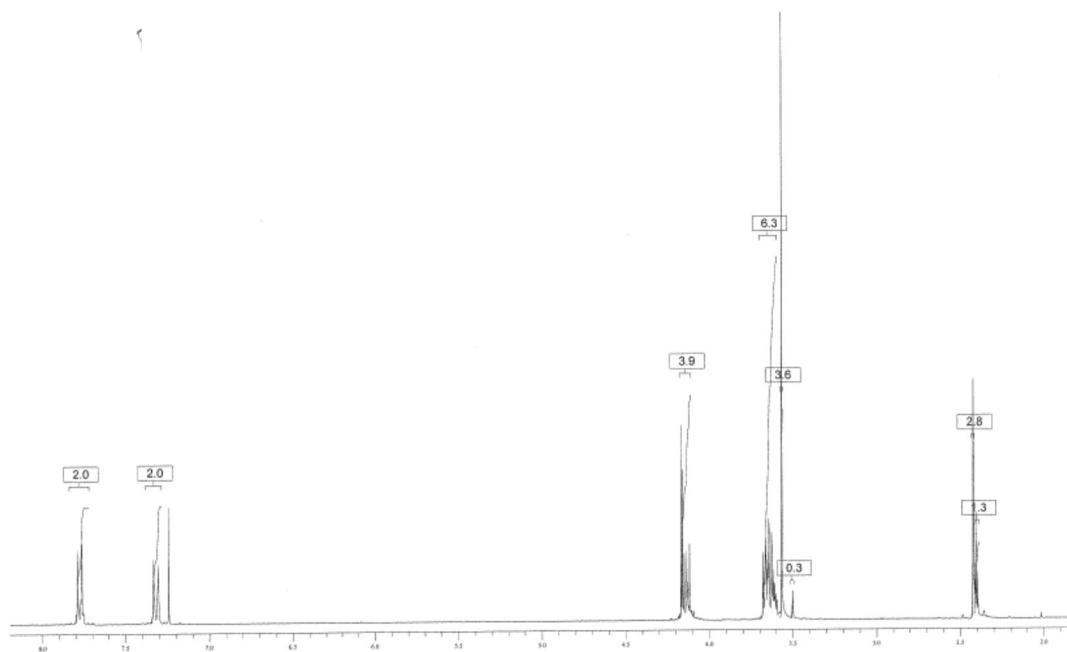
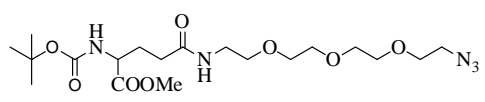


Figure 3. ^1H NMR; 300MHz, CDCl_3



JAC10F.149; CDCl₃; Boc-Glu-PEG4-N₃; TMP; MeCN

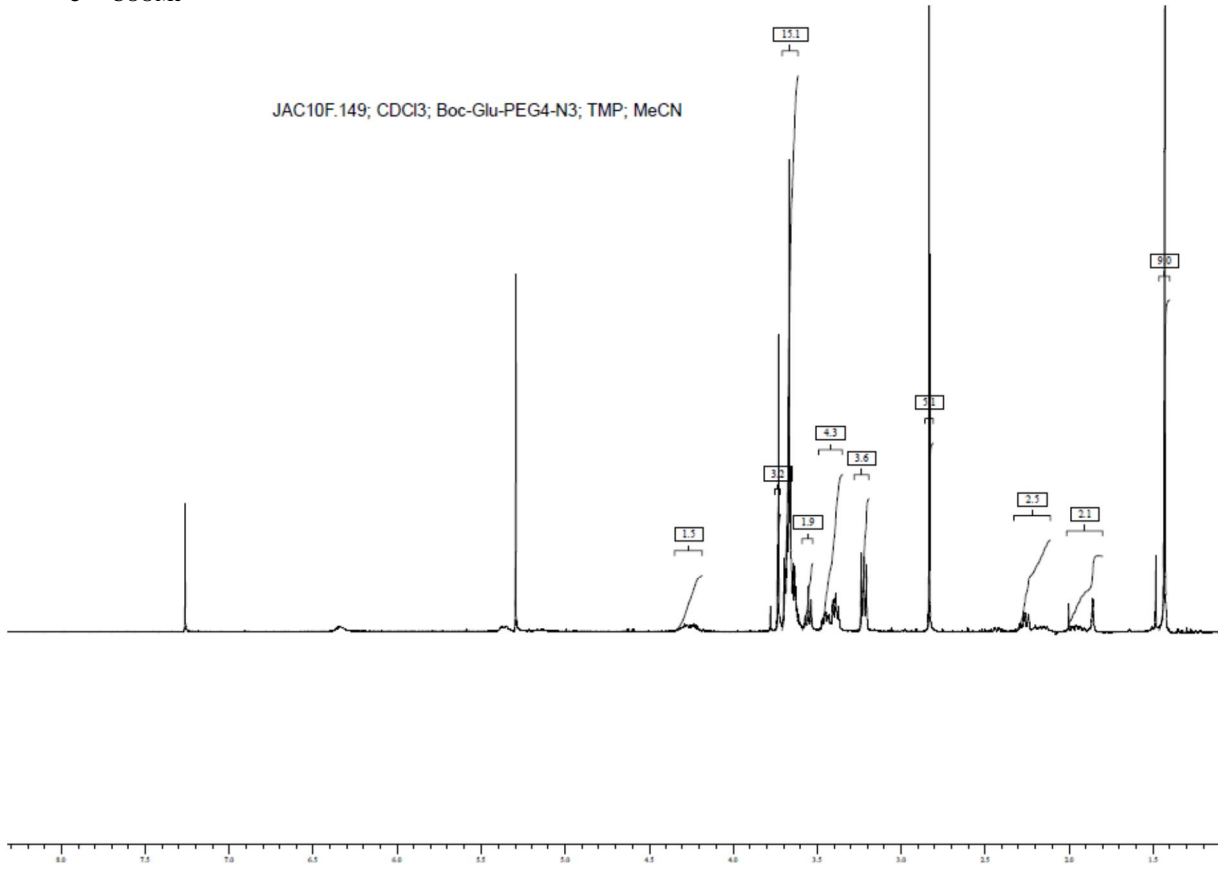
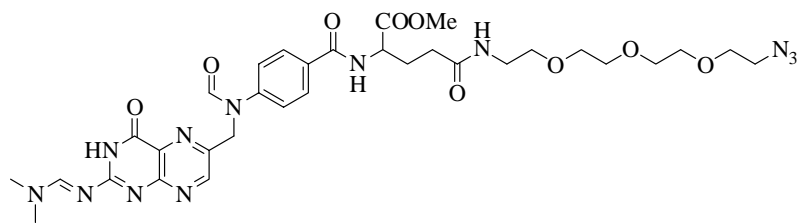


Figure 6. ¹H NMR; 300MHz, CDCl₃



$^1\text{H NMR}$ (400 MHz, CDCl_3) δ 8.91 (s, 1H), 8.70 (d, 2H), 7.87 (d, 2H), 7.30 (d, 2H), 5.29 (s, 2H), 4.61-4.56 (m, 1H), 3.70 (s, 3H), 3.60-3.40 (m, 12H), 3.36 (m, 2H), 3.34 (t, 2H), 3.19 (s, 3H), 3.12 (s, 3H), 2.45-2.32 (m, 2H), 2.20-2.13 (m, 2H) ppm. LR-MS: $[\text{M}+\text{H}]^+ = 739.36$, $[\text{M}+\text{Na}]^+ = 761.33$ (calc. for $\text{C}_{32}\text{H}_{42}\text{N}_{12}\text{NaO}_9$: 761.31).

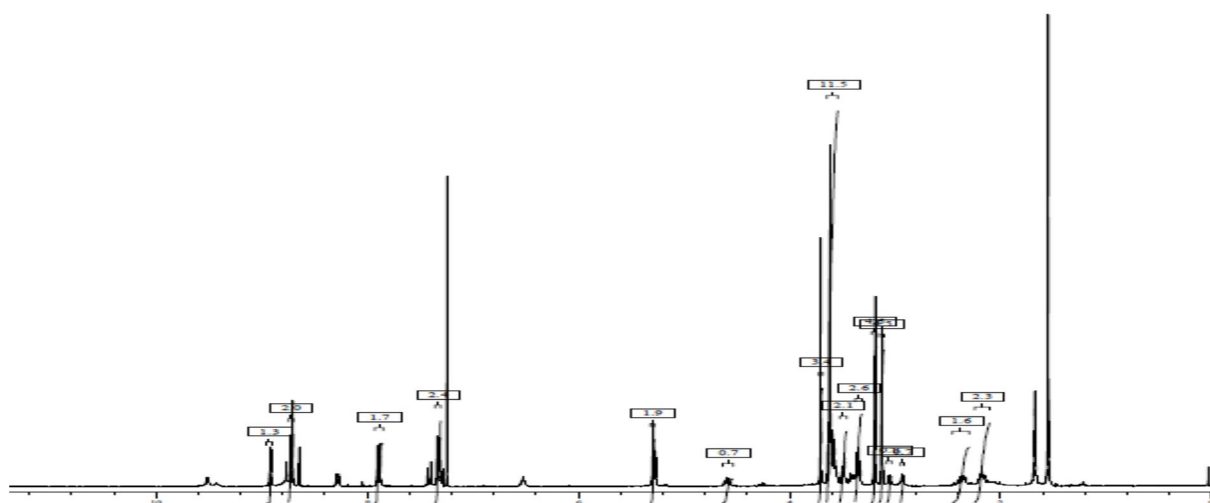


Figure 7. $^1\text{H NMR}$; 400MHz, CDCl_3

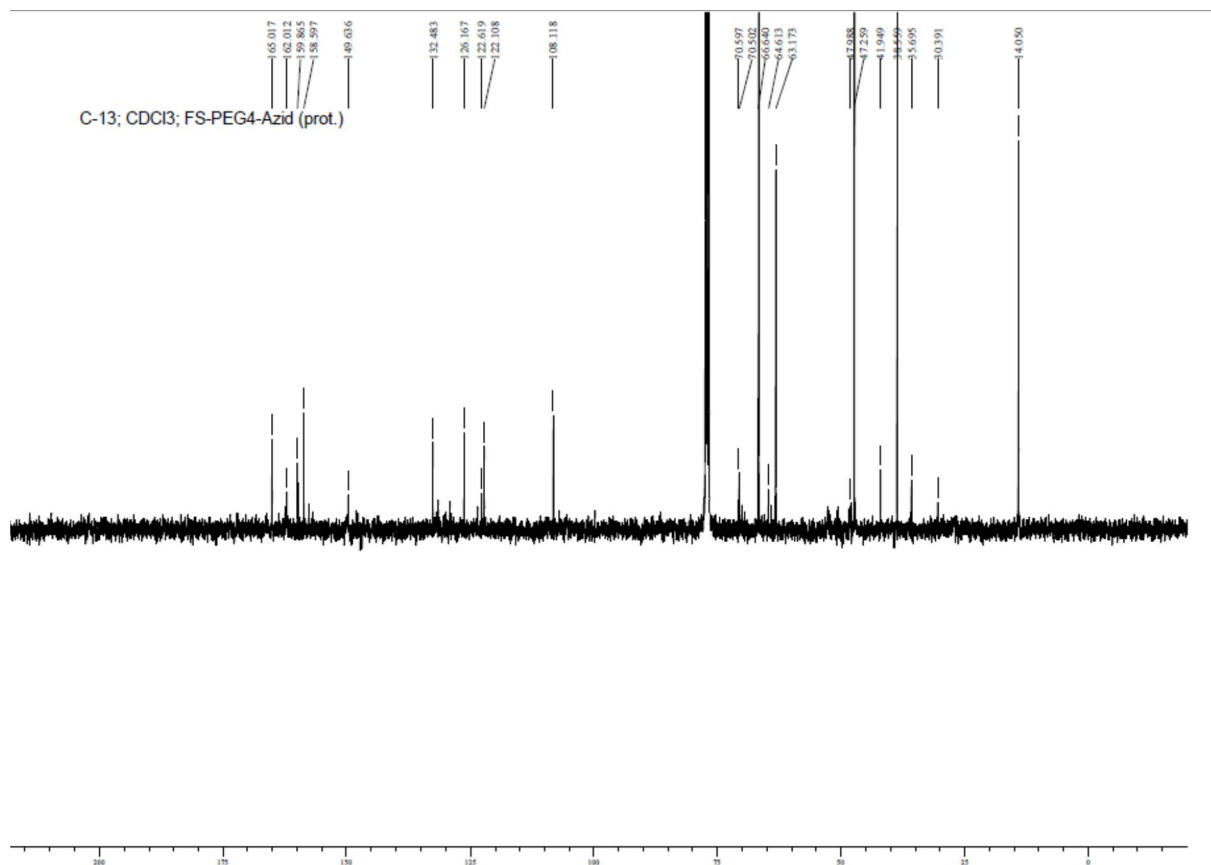


Figure 8. ¹³C NMR; 300MHz, CDCl₃

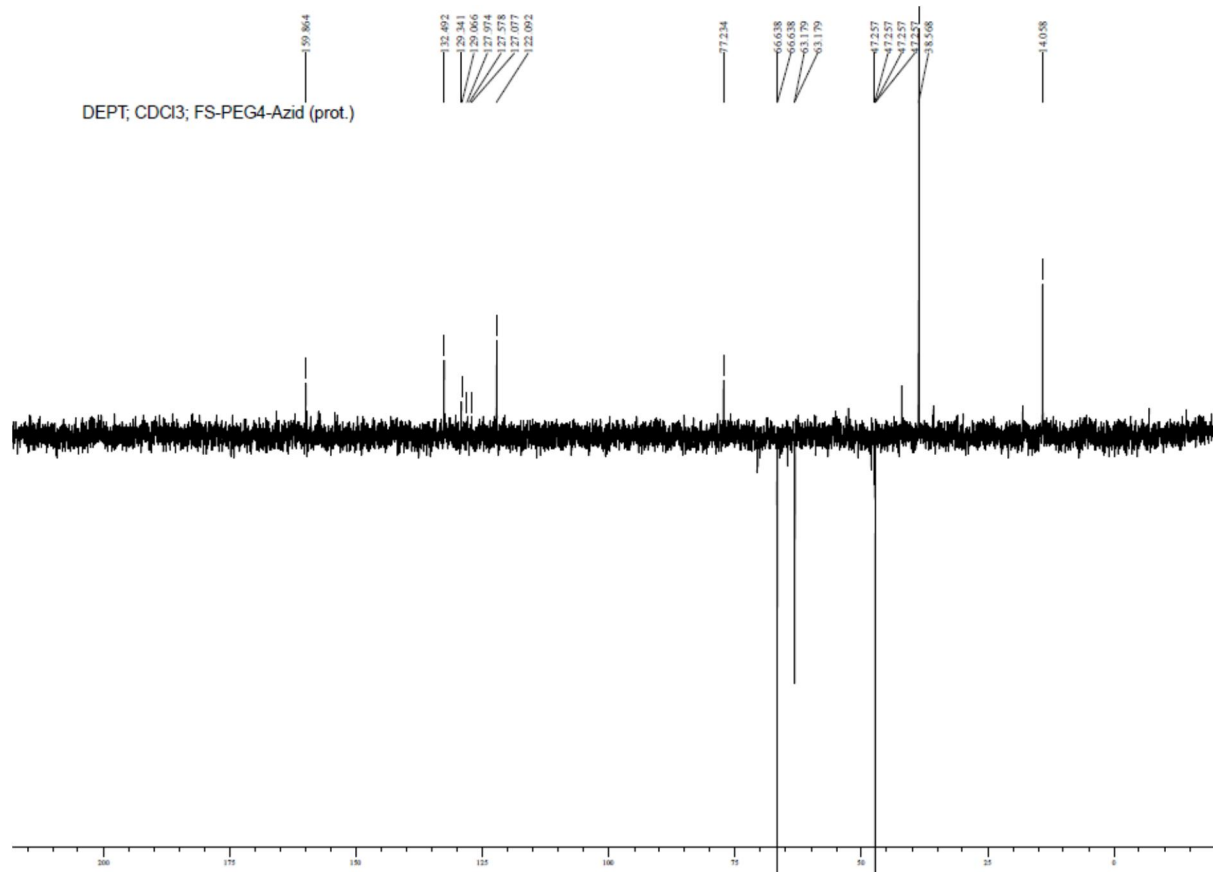


Figure 9. DEPT-135 NMR; 400MHz, CDCl₃

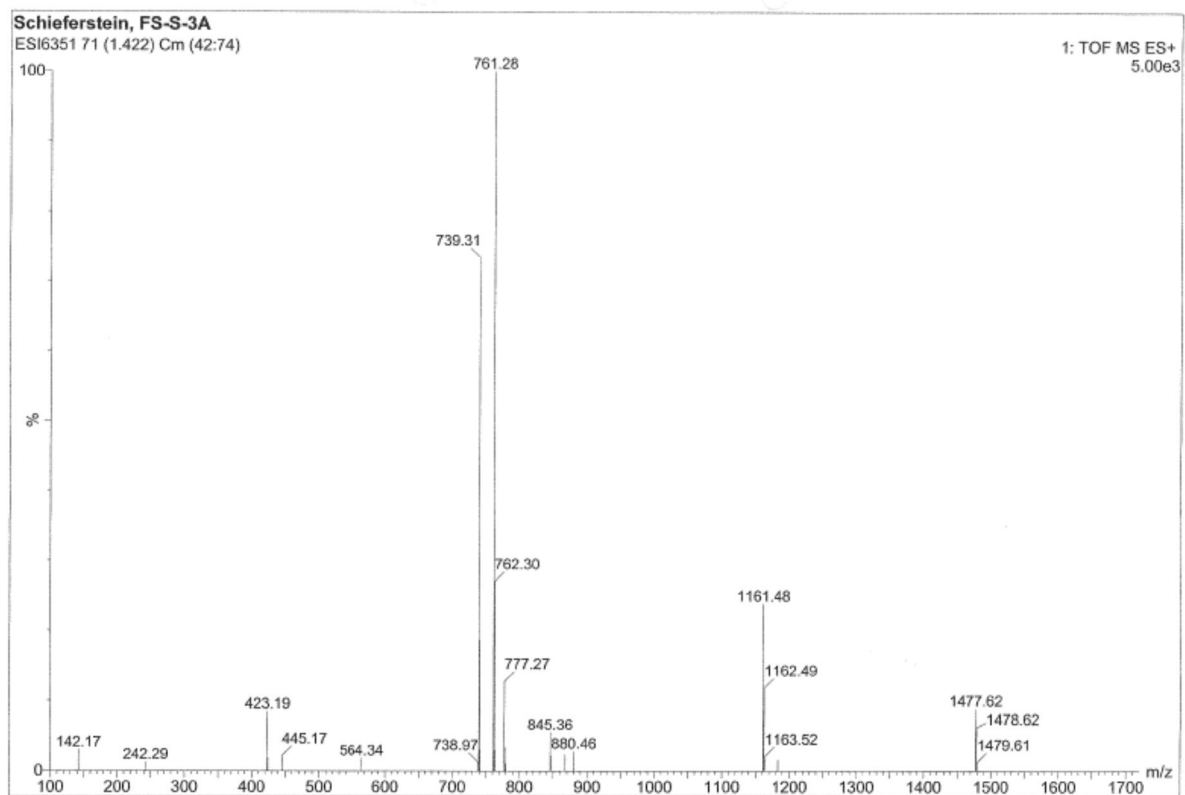
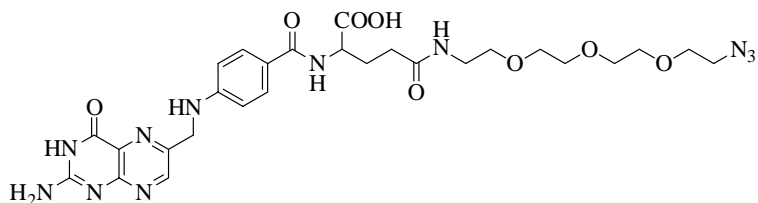


Figure 10. ESI-MS⁺; MeCN



¹H NMR (400 MHz, DMSO-d₆) δ 11.52 (br, 1H), 8.63 (s, 1H), 7.62 (d, 2H), 6.61 (d, 2H), 4.46 (s, 2H), 4.26-4.24 (m, 1H), 3.57 (t, 2H), 3.52-3.35 (m, 10H), 3.17 (m, 2H), 2.18 (m, 2H), 2.06-1.99 (m, 1H), 1.93-1.83 (m, 1H) ppm. ¹³C NMR (100 MHz, DMSO-d₆) δ 174.32, 172.14, 166.70, 154.26, 151.21, 149.13, 129.59, 129.41, 128.41, 121.80, 111.61, 72.79, 70.22, 70.17, 70.12, 70.0, 69.69, 60.65, 52.70, 50.42, 46.36, 32.40, 27.04 ppm. [M+Na]⁺ = 664.28 (calc. for C₂₇H₃₅N₁₁NaO₈: 664.26) HR-MS: [M+H]⁺ = 642.2746 (calc. for C₂₇H₃₅N₁₁O₈: 642.2748).

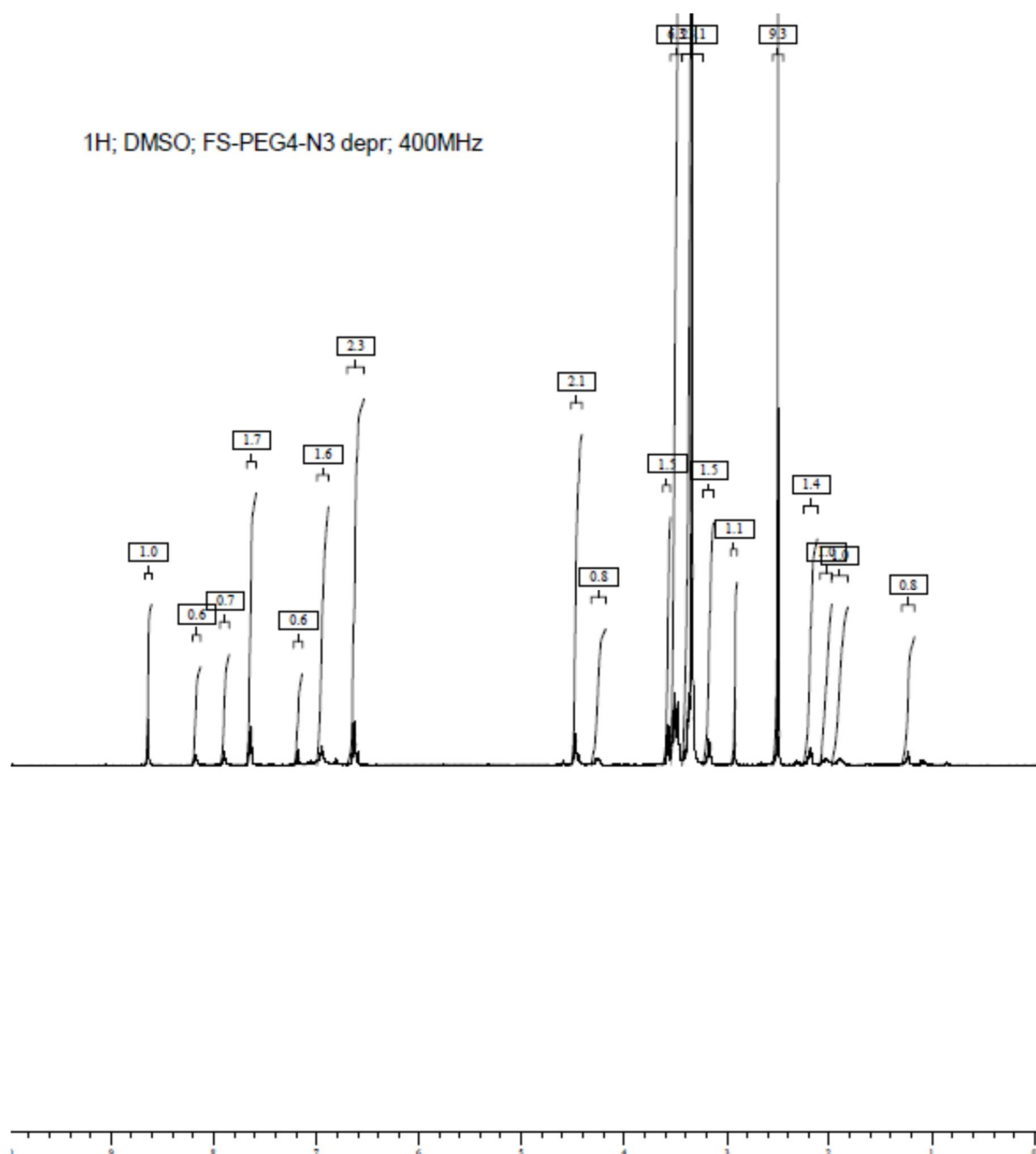


Figure 11. ^1H NMR; 400MHz, CDCl_3

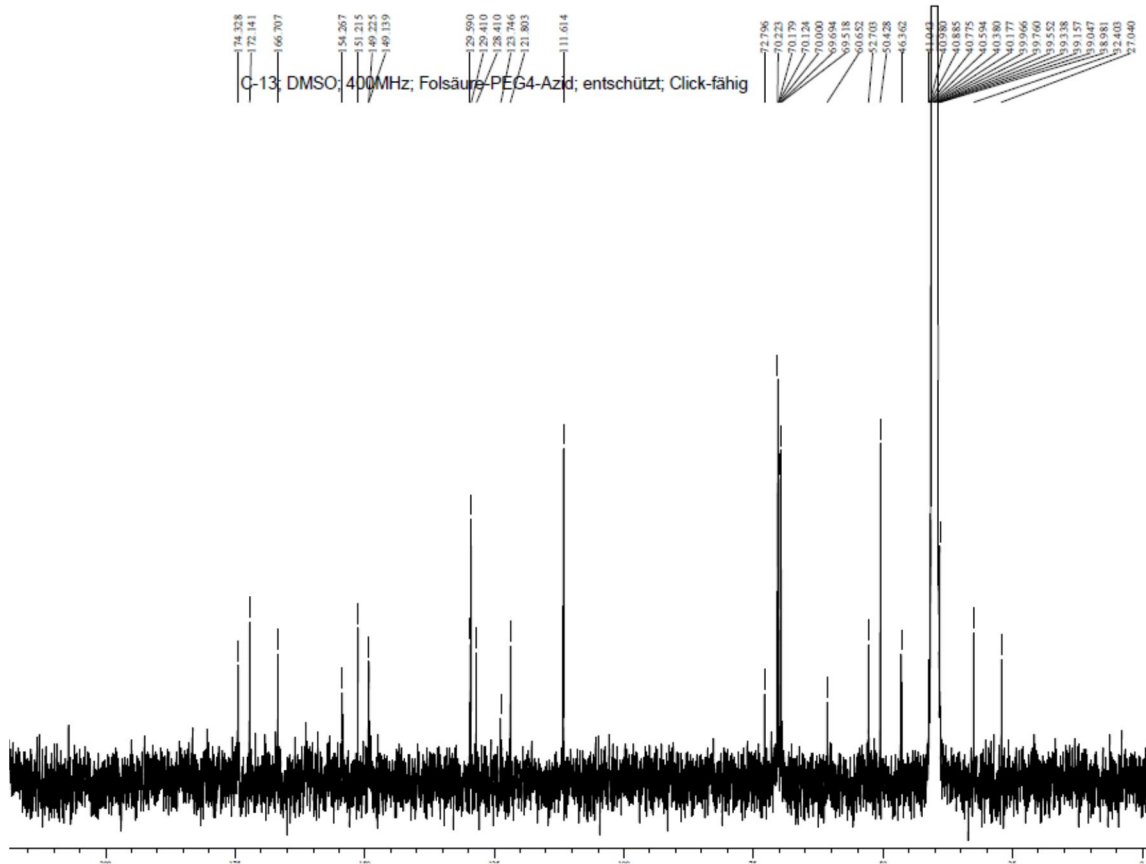


Figure 12. ^{13}C NMR; 400MHz, CDCl_3

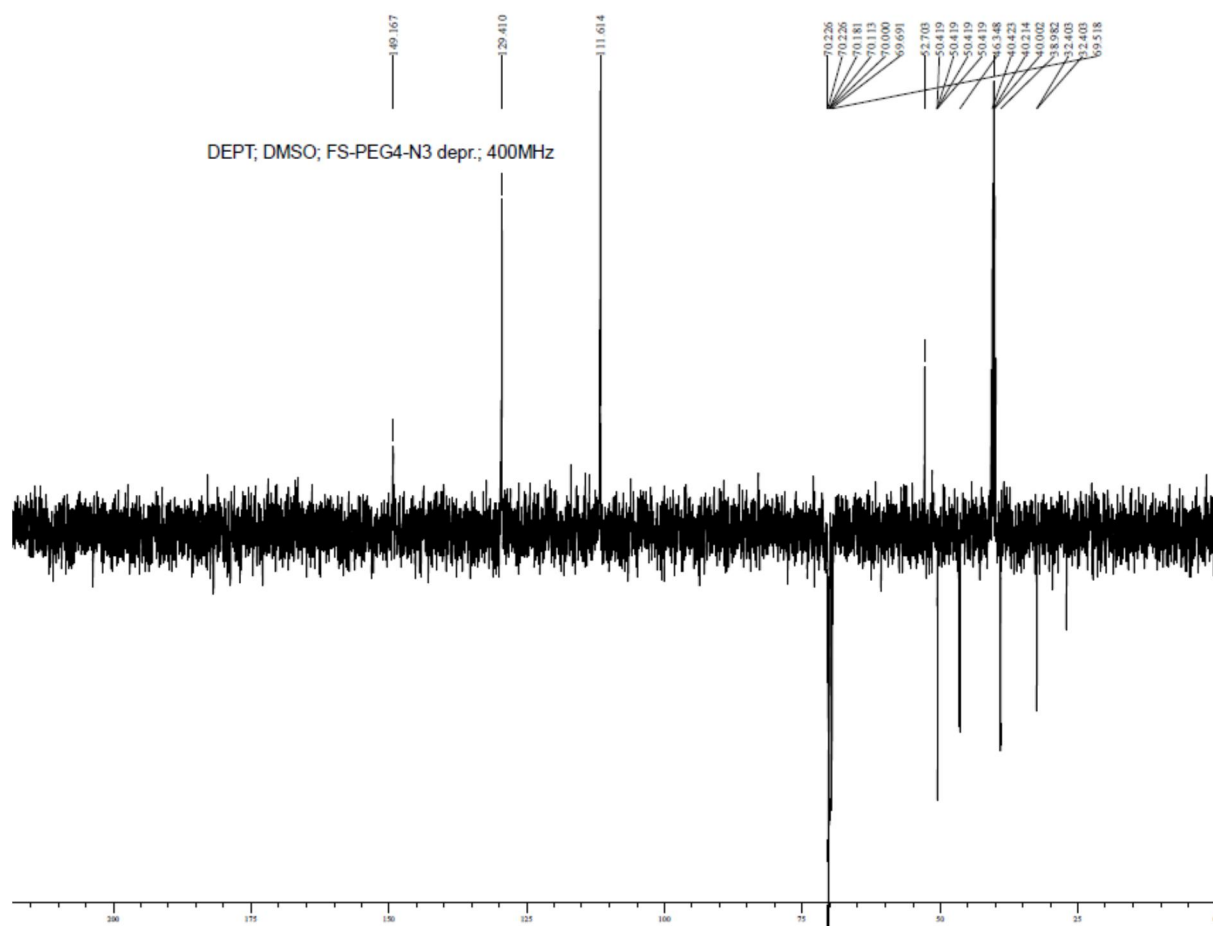


Figure 13. DEPT-135 NMR; 400MHz, CDCl_3

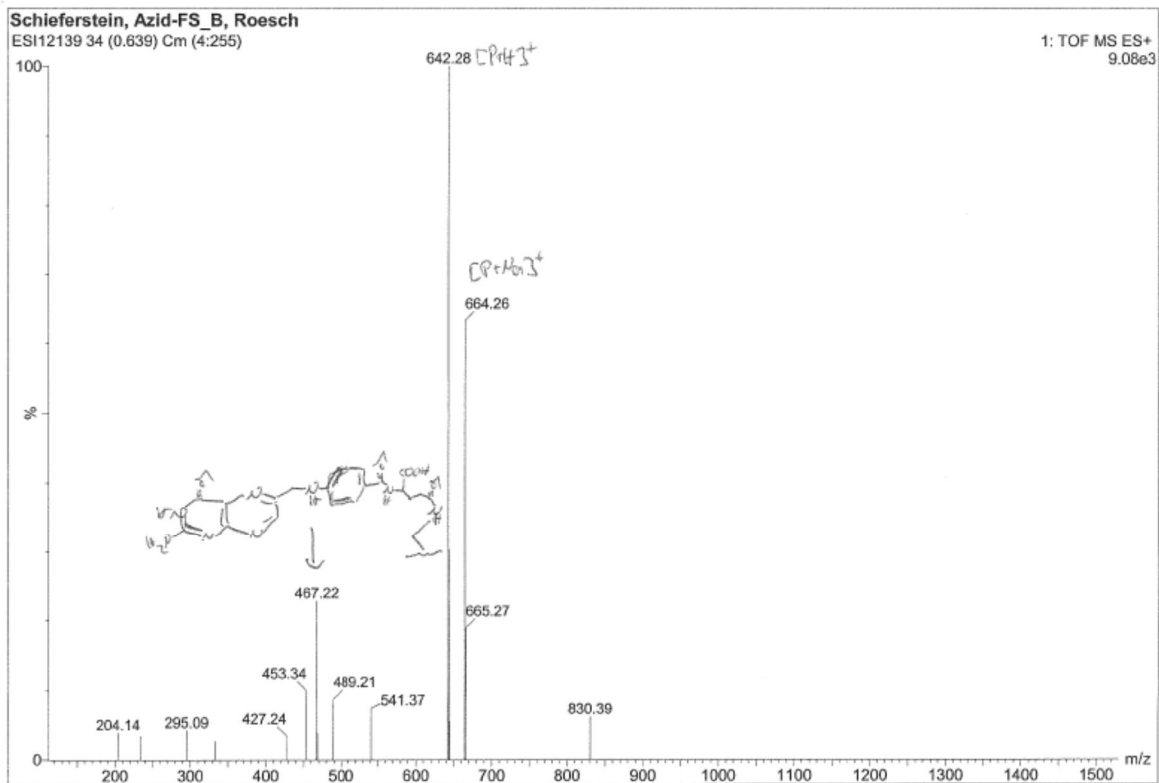


Figure 14. ESI-MS⁺; NH₄HCO₃-Buffer (0.05 M)

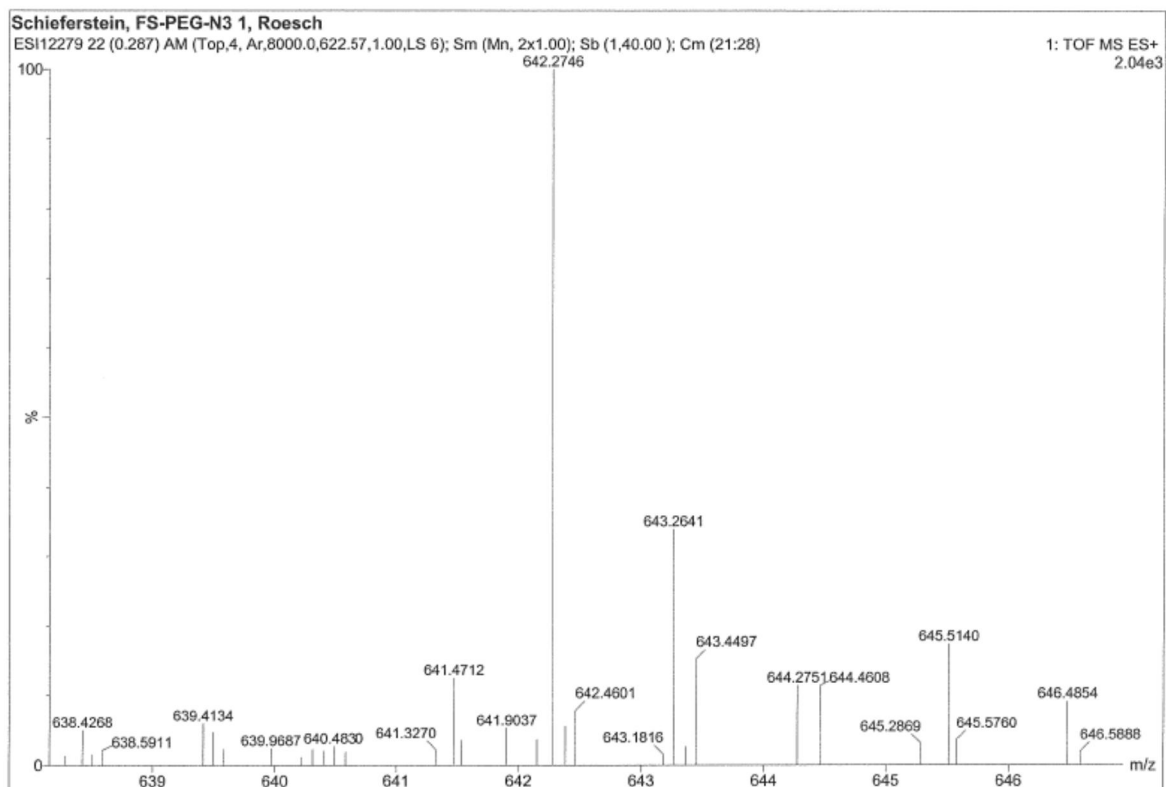
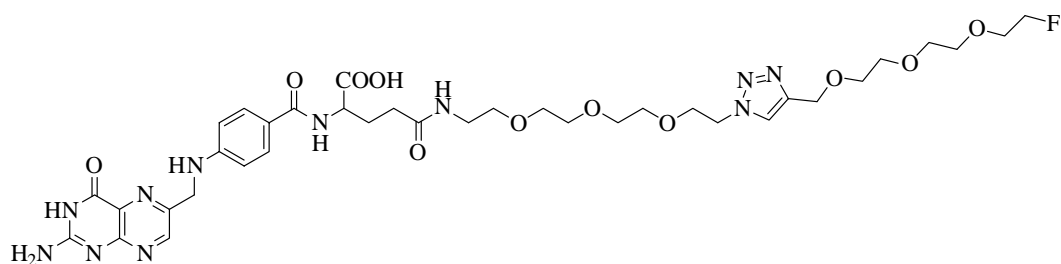


Figure 15. ESI-MS⁺ (high resolution); NH₄HCO₃-buffer (0.05 M)



^1H NMR (400 MHz, DMSO-d_6) δ 11.58 (br, 1H), 8.63 (s, 1H), 8.18 (d, 1H), 7.93-7.88 (d, 2H), 7.63 (d, 2H), 6.98-6.94 (m, 2H), 6.62 (d, 2H), 4.55 (t, 1H), 4.50 (s, 2H), 4.43 (t, 1H), 4.28-4.22 (m, 1H), 3.87 (t, 2H), 3.65 (t, 2H), 3.58 (t, 2H), 3.55-3.41 (m, 22 H), 3.35 (t, 2H), 3.18-3.12 (m, 2H), 2.20-2.16 (m, 2H), 2.07-1.98 (m, 1H), 1.93-1.84 (m, 1H) ppm. ^{13}C NMR (100 MHz, DMSO-d_6) δ 174.44, 172.13, 166.69, 161.26, 151.22, 149.17, 148.89, 144.88, 129.42, 124.56, 121.69, 111.53, 84.42, 82.56, 70.25, 70.21, 70.13, 70.1, 70.03, 69.50, 69.40, 69.14, 64.05, 52.67, 49.74, 46.35, 32.47, 26.73 ppm. LR-MS: $[\text{M}+\text{K}]^+ = 870.36$ (calc. for $\text{C}_{36}\text{H}_{50}\text{FKN}_{11}\text{O}_{11}$: 870.33), $[\text{M}+2\text{K}]^+ = 908.32$ (calc. for $\text{C}_{36}\text{H}_{49}\text{FK}_2\text{N}_{11}\text{O}_{11}$: 908.29), $[\text{M}+2\text{K}]^{2+} = 454.65$ (calc. for $\text{C}_{36}\text{H}_{49}\text{FK}_2\text{N}_{11}\text{O}_{11}$: 454.15).

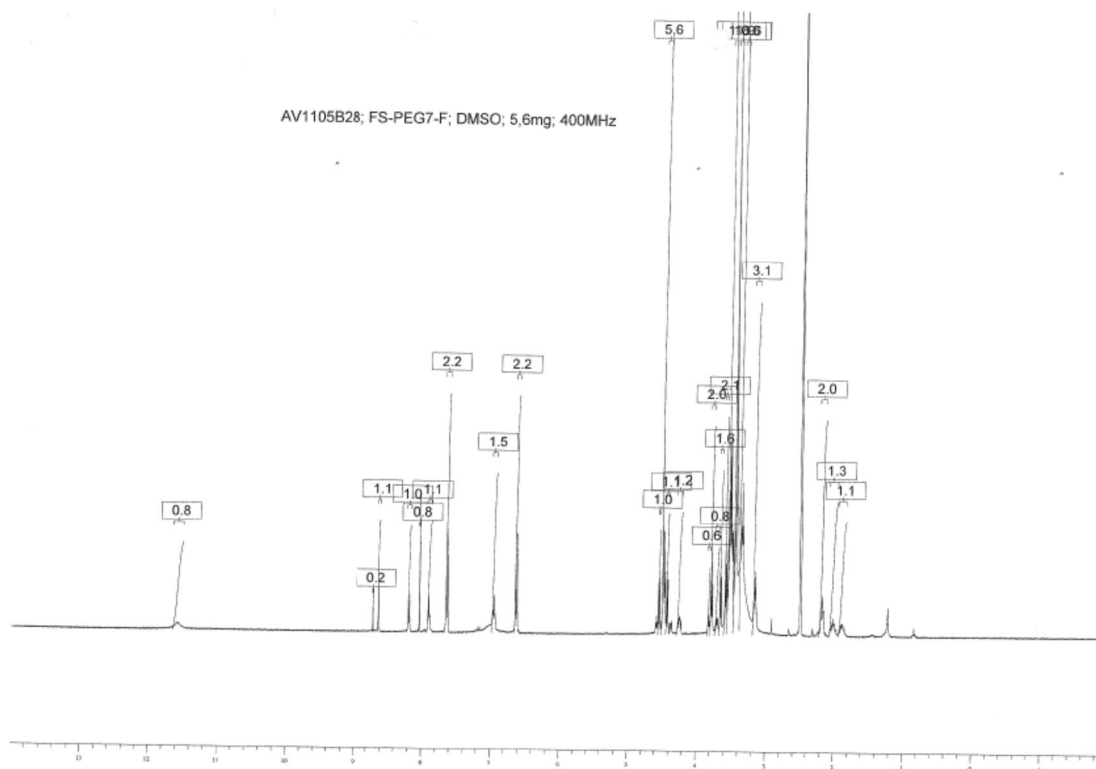


Figure 16. ^1H NMR; 400MHz, DMSO-d_6

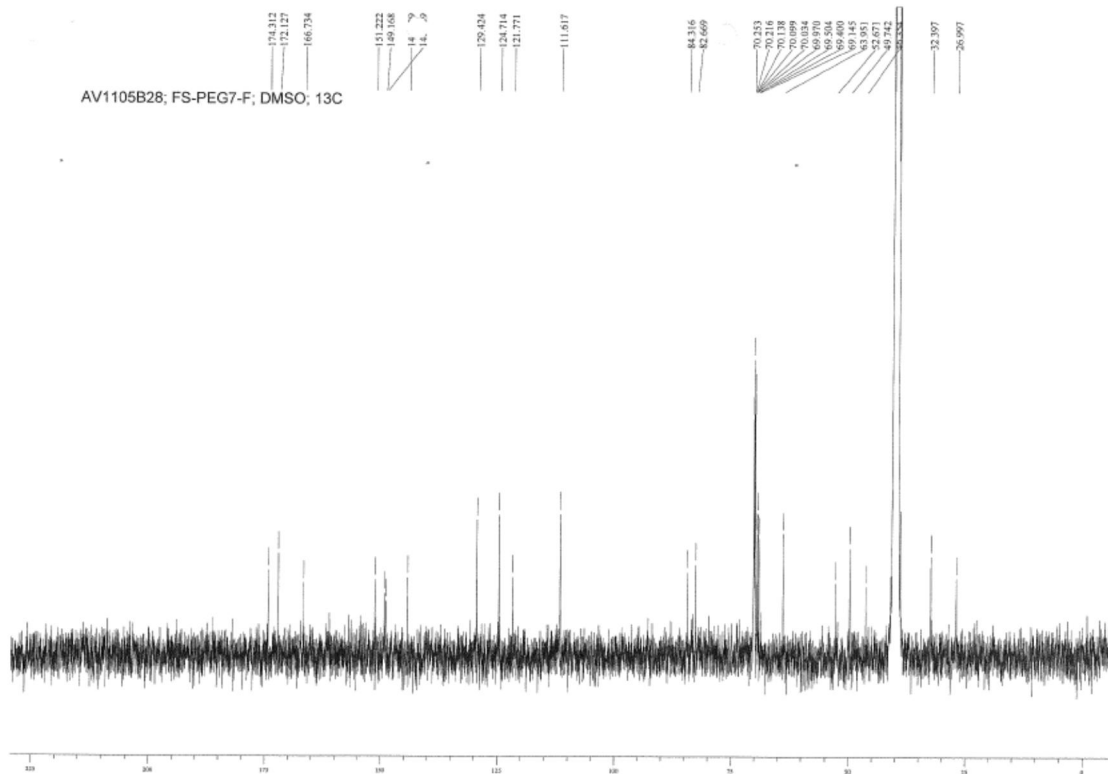


Figure 17 ^{13}C NMR; 400MHz, DMSO- d_6

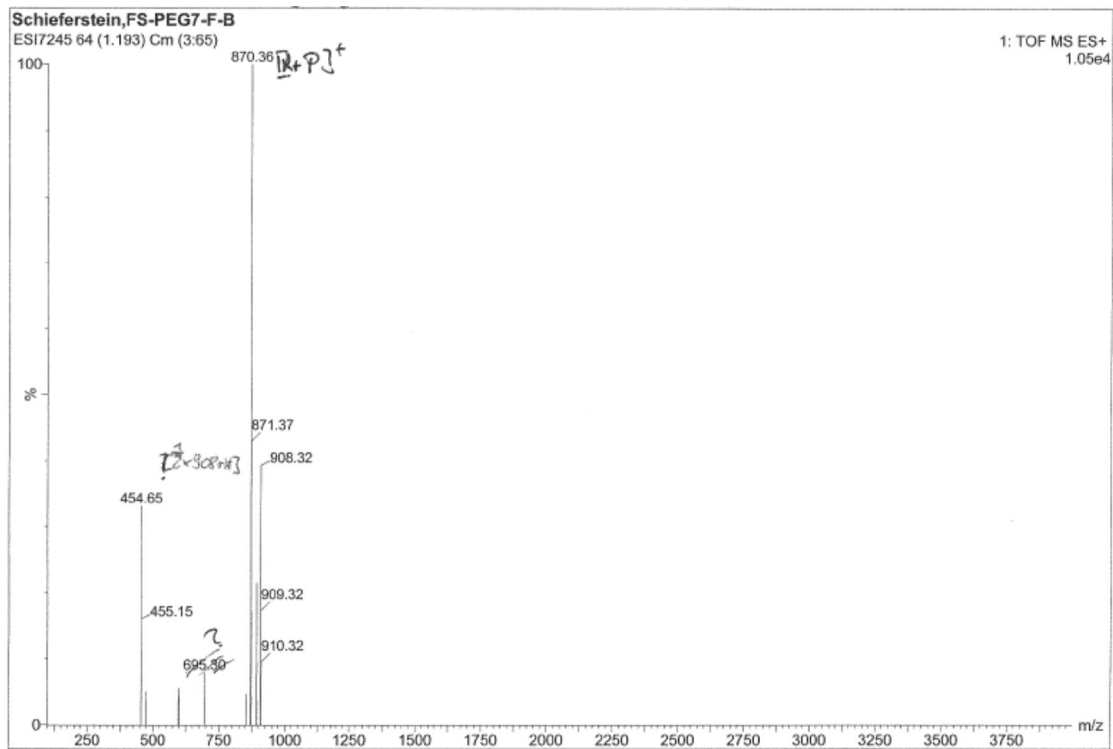


Figure 18. ESI-MS $^+$; Na/K-phosphate-buffer (0.05 M)

Radiochemistry

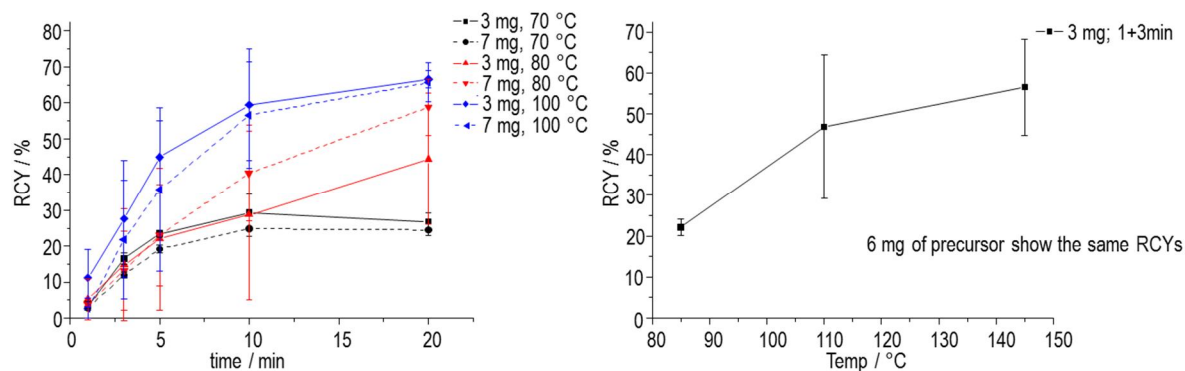
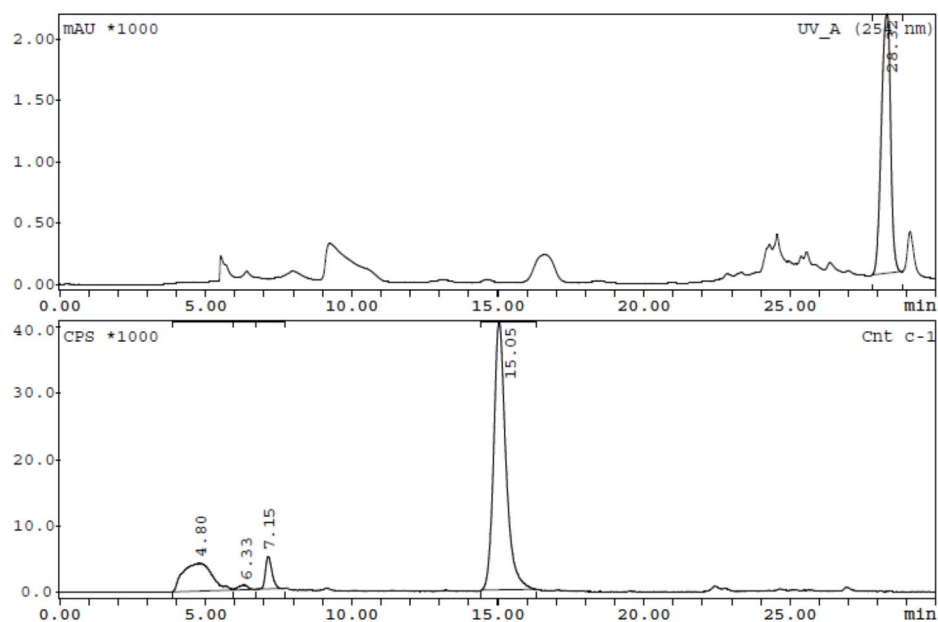


Figure 19. Optimization of the radiolabeling of the prosthetic group. Reaction was performed using acetonitrile and TBA-OH as bas. Conventional heating on the left side and the μ wave supported synthesis on the right side.

Prosthetic group synthesis



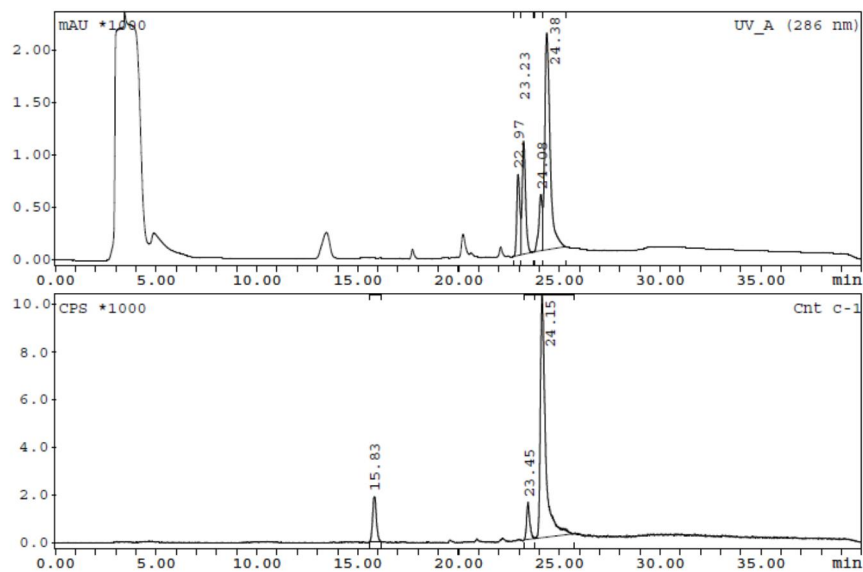
Integration Cnt c-1

Substance	R/T min	Type	Area Counts	%Area %
Reg #1	4.80	BD	287528	18.61
Reg #2	6.33	DD	15000	0.97
Reg #3	7.15	DB	74406	4.82
Reg #4	15.05	BB	1167944	75.60
Sum in ROI			1544877	
Area			1931345	
Ext. BKG			0.00 CPS	

Integration UV_A (254 nm)

Substance	R/T min	Type	Area mAU*min	%Area %
Reg #1	28.32	BB	46365.18	100.00
Sum in ROI			46365.18	

[¹⁸F]OEG-folate synthesis



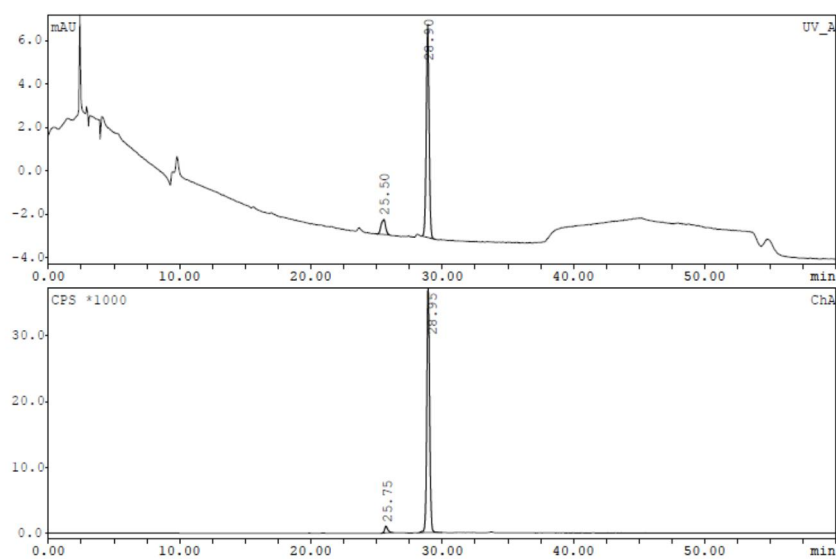
Integration Cnt c-1

Substance	R/T min	Type	Area Counts	%Area %
Reg #1	15.83	BB	24249.9	10.82
Reg #2	23.45	BD	16478.8	7.35
Reg #3	24.15	DB	183438.2	81.83
Sum in ROI			224166.9	
Area			530601.0	
Ext. BKG			0.00 CPS	

Integration UV_A (286 nm)

Substance	R/T min	Type	Area mAU*min	%Area %
Reg #1	22.97	BD	8101.82	12.30
Reg #2	23.23	DB	12854.45	19.51
Reg #3	24.08	BD	6307.47	9.57

Quality Control



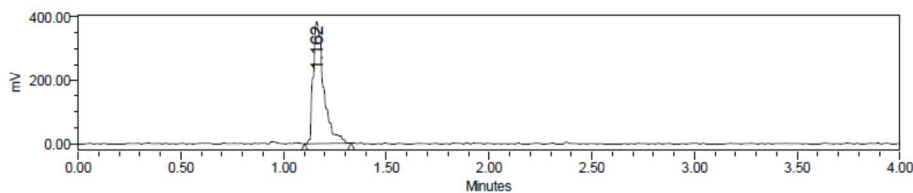
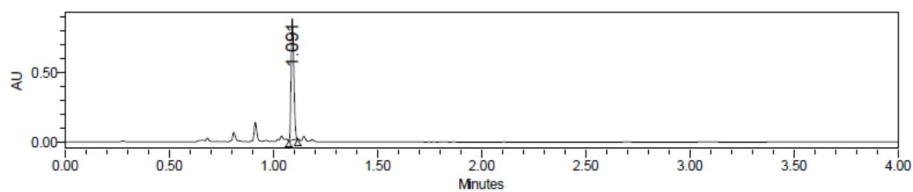
Integration ChA

Substance	R/T min	Type	Area Counts	%Area %
Reg #1	25.75	BB(16888.9	2.95
Reg #2	28.95	BB(555790.3	97.05
Sum in ROI			572679.1	
Area			692413.2	
Ext. BKG			0.00 CPS	

Integration UV_A

Substance	R/T min	Type	Area mAU*min	%Area %
Reg #1	25.50	BB(16.4580	9.97
Reg #2	28.90	BB(148.5847	90.03
Sum in ROI			165.0427	

Coinjection



Channel Description: Channel 1, PDA Ch1
254nm@1.2nm

	RT	Area	% Area	Height
1	1.091	784850	100.00	874810

Channel Description: Channel 1

	RT	Area	% Area	Height
1	1.162	1376165	100.00	384444

Biology

Plasmastability: FCS, 37 °C, n= 3

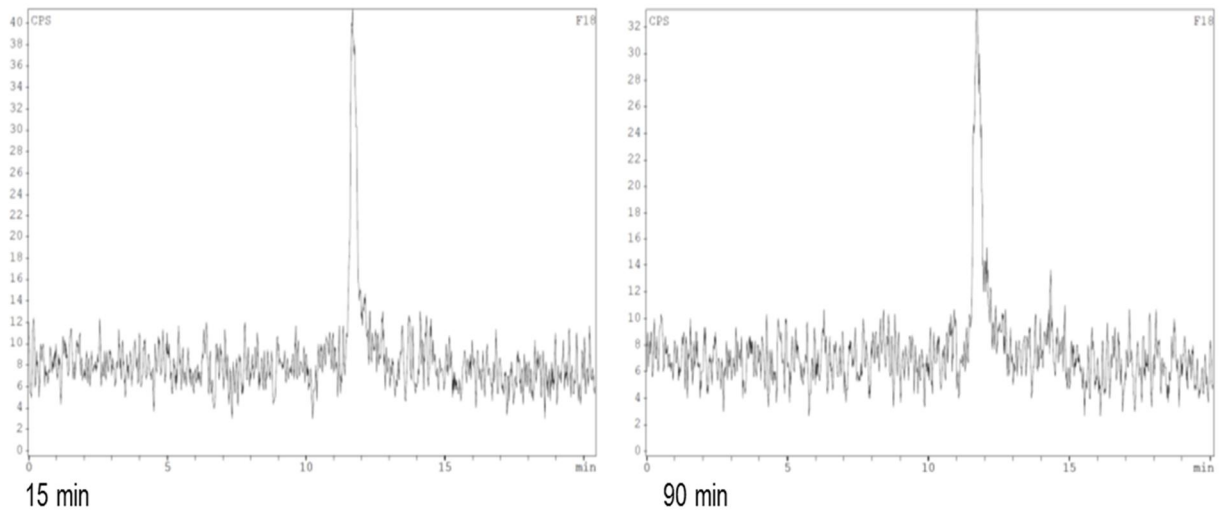


Figure 20. Plasmastability tests using fetal calve serum. Tracer was incubated over 90 min at 37 °C. Aliquots were taken after various time points and injected into an analytical HPLC-system after plasmaproteins have been precipitated.

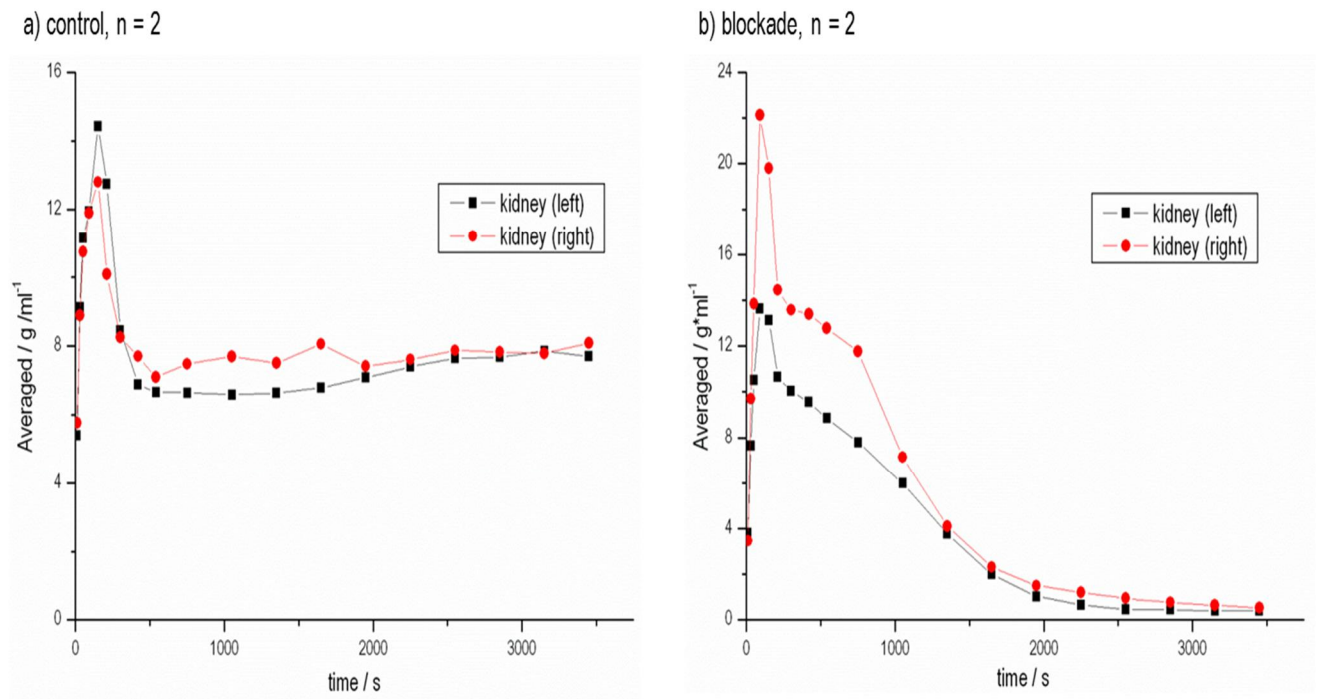


Figure 21. Preliminary μ PET studies. left) male healthy CD rats (230 – 310 g), ID 20 – 30 MBq, scanning 60 min dynamic; right) blockade 4 mg/kg 10 min before tracer administration.